




















TC03-M657-M

Bore dia -                      - mm

Piston dia - - mm

Stroke - 25mm

Area - 15.9cmsq

Surface Finish														ZONE		SCALE	1:1	PROJECTION				
Ra Value $\mu m$	0.025 	0.05 	0.1 	0.2 	0.4 	0.8 	1.6 	3.2 	6.3 	12.5 	25 	50 	100 			MATERILAS	EN8					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12										
																GROUP No:—						
																TOC						
			DESCRIPTION														Qty.	01	Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION																			
Checked	Prabhakar		<b>T03C-M657-M threaded pusher</b>																			
Approved	19/09/21																					
Date	19/09/21																Drawing NO					
Clamping elements type			<b>CLASP BANGALORE-72</b>														SHEET: 1 of 1					
																					Sheet No: 1/1	

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°